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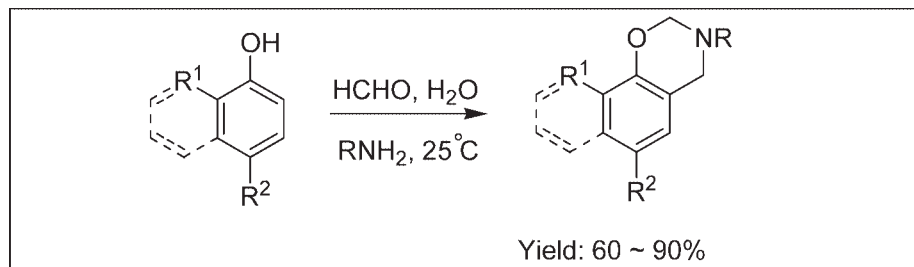
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A simple, green and efficient method has been developed for the synthesis of biologically and materially important dihydrobenzo/naphtho[*e*]-1,3-oxazines in good to excellent yields through a Mannich-type condensation cyclization reaction of aromatic alcohols with HCHO and primary amines in aqueous media at ambient temperature.

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INTRODUCTION

Recently, great attention has been focused to develop nonhazardous and environment friendly synthetic strategies for organic reactions by replacing volatile organic solvents with nontoxic and noninflammable media such as water, ionic liquids, supercritical fluids, and even under neat conditions [1]. Among these, water has emerged as a versatile solvent for several organic transformations [2]. Water is not only a desirable solvent for chemical processes because of cost, safety, and environmental concerns but also provides completely new reactivity. The wide range of organic reactions is known in water including Diels-Alder cycloadditions, Knoevenagel condensations, Aldol-condensations, epoxidation, and oxidation–reduction reactions [3–7]. In addition to these, water has also been used as a solvent in reactions involving carbanions, carbocations, radicals, carbenes, and most recently transition metal catalyzed reactions [8]. In many organic reactions, the use of water as a solvent not only accelerates the rate and the yield but also enhances enantioselectivity in chiral synthesis [9].

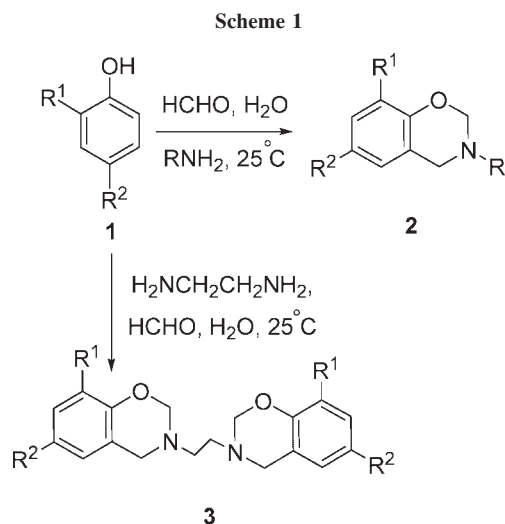
Dihydrobenzo/naphtho[*e*]-1,3-oxazines are known to exhibit a wide range of valuable pharmacological properties as antitumor [10], antibacterial [11], anti-HIV [12], and antimicrobial agents [13]. In addition, 6-arylbenzoxazines have also been examined as progesterone receptor modulators and reported as potent nonsteroidal progesterone receptor agonists [14]. On the other hand, these molecules are materially very useful for making phenol type polymers such as polybenzoxazines, offers lucrative mechanical, and electrical properties [15]. The

diverse applications of this class of heterocyclic systems inspired chemists to develop new and efficient synthetic strategies for the preparation of these bioactive and materially important molecules.

The syntheses of dihydro-1,3-oxazines have been previously reported by several investigators *via* Mannich-type condensation of a phenol or naphthol with formaldehyde and primary amine using highly inflammable organic solvents [16] and alkaline media [17]. Further, researchers have also been successful in developing mild and solvent free protocol for the construction of these molecules [18]. However, many of these processes are associated with several shortcomings such as long duration of reaction, high temperature, use of volatile and hazardous organic solvents, and occurrence of side products. As a part of our research program to develop a simple methodology for the preparation of target compounds of pharmaceutical interests, we wish to report herein a simple one-pot three-component synthesis of 3,4-dihydro-2*H*-benzo[*e*]-1,3-oxazines (Scheme 1) and dihydronaphtho[*e*]-1,3-oxazines (Scheme 2) in neat water at ambient temperature.

RESULTS AND DISCUSSION

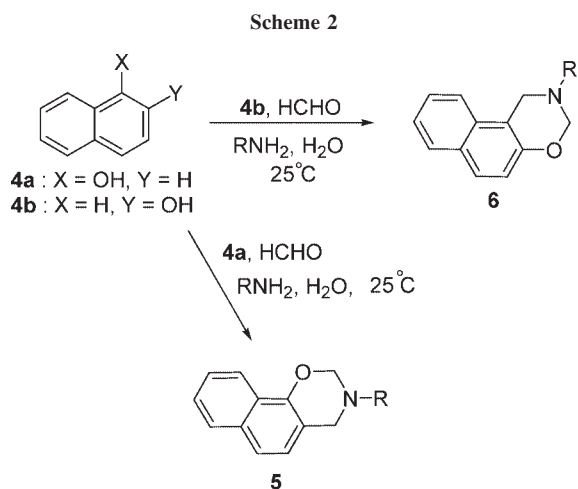
Our initial efforts are focused on the search of a green solvent to carry out the synthesis of dihydrobenzo/naphtho[*e*]-1,3-oxazines at ambient temperature. In this connection, water was chosen for the condensation reaction of phenol, HCHO, and butylamine at room temperature. The completion of the reaction was monitored by TLC



and the product was extracted with ethyl acetate, and purified by column chromatography on silica gel using ethyl acetate/heptane as eluent to afford 3-butyl-6-chloro-3,4-dihydro-2H-benzo[e]-1,3-oxazine (**2a**) in 64% yield. To demonstrate the versatility of this methodology, synthesis of a variety of 3,4-dihydro-2H-benzo[e]-1,3-oxazines (**2b-g**) and 1,2-bis(3,4-dihydro-2H-benzo[e]-1,3-oxazin-3-yl)ethanes (**3a-d**) has been carried out in good to excellent yields (Table 1).

Under these optimized reaction conditions, the scope of the reaction was then further explored by reacting 1-naphthol (**4a**) and 2-naphthol (**4b**) with aqueous HCHO and primary amines in water at ambient temperature separately to obtain 3,4-dihydro-2H-naphtho[e]-1,3-oxazines (**5a-d**) and 2,3-dihydro-1H-naphtho[e]-1,3-oxazines (**6a-g**), respectively in good yields (Table 2).

Our synthetic strategy does not require hazardous and toxic organic solvents, and the products were isolated by extraction with ethyl acetate, a preferred and safer solvent [19]. In fact, the dihydrobenzo/naphtho[e]-1,3-

**Table 1**

Synthesis of 3,4-dihydro-2H-benzo[e]-1,3-oxazines and 1,2-bis(2H-benzo[e]-1,3-oxazin-3(4H)-yl)ethanes in water.

Entry	Compound	R ¹	R ²	R	Yield (%)
1	2a	H	H	C ₄ H ₉	64
2	2b	H	H	C ₆ H ₅	77
3	2c	H	H	C ₆ H ₁₁	80
4	2d	Cl	H	4-CH ₃ C ₆ H ₄	90
5	2e	H	CH ₃	2-ClC ₆ H ₄	82
6	2f	H	Cl	2-ClC ₆ H ₄	84
7	2g	Cl	H	2-ClC ₆ H ₄	74
8	3a	H	H	–	87
9	3b	H	Cl	–	75
10	3c	Cl	H	–	77
11	3d	Cl	Cl	–	70

oxazines were prepared in a short time (30 min to 1 h) at 25 °C in water, whereas in other organic solvents the reaction takes several hours to days for complete consumption of starting materials. All the synthesized dihydro-1,3-oxazine derivatives have been characterized by ¹H, ¹³C NMR, IR, mass, and elemental analyses. The physical data of all the known compounds (**2a-c**, **3a, b, d**, **5a-c**, **6a-e**) are in agreement with those of reported data [11,16,20,21]. The spectral and analytical data of new compounds (**2d-g**, **3c**, **5d**, **6f-g**) are presented in the experimental section.

Furthermore, the polymerization behavior of novel benzoxazine analogues (**2f**; 4.79 mg & **3c**; 6.30 mg) was examined by Differential Scanning Calorimetry (DSC) with a heating rate of 10 °C per min. The endothermic peaks at 67.5 °C and 167 °C are attributed to the melting of both **2f** and **3c**. For 6-chloro-3-(2-chlorophenyl)-3,4-dihydro-2H-benzo[e]-1,3-oxazine (**2f**), an exotherm was observed due to the ring opening polymerization [16j] with onset at 267 °C and maximum at 270 °C. The amount of heat of polymerization is 218 J/g. The DSC trace of 1,2-bis(8-chloro-2H-benzo[e]-1,3-oxazin-3(4H)-yl)ethane (**3c**) showed an exotherm with onset

Table 2

Synthesis of 3,4-dihydro-2H-naphtho[e]-1,3-oxazines and 2,3-dihydro-1H-naphtho[e]-1,3-oxazines in water.

Entry	Compound	R	Yield (%)
1	5a	C ₆ H ₅	90
2	5b	CH ₂ C ₆ H ₅	60
3	5c	C ₆ H ₁₁	62
4	5d	C ₄ H ₉	85
5	6a	C ₆ H ₅	79
6	6b	CH ₂ C ₆ H ₅	75
7	6c	C ₆ H ₁₁	87
8	6d	C ₄ H ₉	80
9	6e	4-BrC ₆ H ₄	73
10	6f	2,5-Cl ₂ C ₆ H ₃	65
11	6g	2,4,6-Cl ₃ C ₆ H ₂	63

at 195°C and maximum at 200°C. The amount of heat of polymerization for **3c** is 289 J/g. The shift of the cure exotherm to a lower temperature in case of **3c** than that of **2f** is possibly due to the flexibilizing effect of the ethylene bridge, which accelerated the ring opening polymerization.

In conclusion, we have developed a rapid, energy efficient, and environmentally conducive one-pot process for the preparation of dihydrobenzo- and naphtho[*e*]-1,3-oxazines in good yields at ambient temperature. In comparison with reported methods for making these molecules, the procedure presented herein avoids the use of hazardous organic media and the reactions are run in pure water, which is the cheapest and most harmless solvent available. Finally, these green advantages make the process more attractive for the synthesis of various biologically important dihydro-1,3-oxazine molecules.

EXPERIMENTAL

All the chemicals were used as received without any further purification. The products were purified by column chromatography using silica gel (60–120 mesh size). ¹H and ¹³C NMR were recorded on Bruker 300 MHz spectrometer in CDCl₃ and referenced to the proton or carbon resonances resulting from incomplete deuteration of deuterated solvent. IR spectra were recorded on Perkin Elmer IR spectrometer and mass spectra were recorded on ESI-MS (micromass LCT, Water) mass spectrometer. DSC traces were recorded by using 4–6 mg samples in aluminium pan on Perkin Elmer DSC with a heating rate of 10°C min⁻¹ in nitrogen atmosphere. Elemental Analyses were obtained from CHNSO Lab, University Science Instrumentation Centre, University of Delhi, Delhi.

General procedure for the one-pot synthesis of dihydrobenzo/naphtho[*e*]-1,3-oxazines (2a-g, 5a-d, 6a-g). To a mixture of aromatic alcohol (10 mmol) and primary amine (10 mmol) in water (20 ml), formalin (37%, w/v, 20 mmol) was added. The reaction mixture was stirred at 25°C for 30 min to 1 h. After completion of the reaction, the product was extracted with ethyl acetate (20 ml, two times). The organic layers were combined and washed with 10% aqueous NaOH solution (30 ml, two times) followed by water (50 ml). The organic layer was dried over sodium sulfate and evaporated under reduced pressure. The crude product was purified by column chromatography on silica gel using ethyl acetate/heptane as eluent to afford the desired product.

8-Chloro-3-(4-methylphenyl)-3,4-dihydro-2H-benzo[*e*]-1,3-oxazine (2d). Brown colored viscous liquid; v_{\max} (film, cm⁻¹): 2922, 2851, 1615, 1574, 1515, 1461, 1378, 1240, 927, 818; ¹H nmr (CDCl₃): δ 2.26 (s, 3H, CH₃), 4.59 (s, 2H, NCH₂), 5.44 (s, 2H, OCH₂N), 6.79 (dd, *J* = 7.8, 7.6 Hz, 1H, ArH), 6.91 (d, *J* = 7.6 Hz, 1H, ArH), 7.02 (d, *J* = 8.3 Hz, 2H, ArH), 7.07 (d, *J* = 8.3 Hz, 2H, ArH), 7.19 (d, *J* = 7.5 Hz, 1H, ArH), HRMS: exact mass calculated for C₁₅H₁₃ClNO (M⁺-H): 258.0686; found: 258.0246.

3-(2-Chlorophenyl)-6-methyl-3,4-dihydro-2H-benzo[*e*]-1,3-oxazine (2e). Viscous liquid; v_{\max} (film, cm⁻¹): 2924, 2856, 1618, 1589, 1502, 1483, 1441, 1226, 1041, 971, 949,

916, 814; ¹H nmr (CDCl₃): δ 2.24 (s, 3H, CH₃), 4.52 (s, 2H, NCH₂), 5.25 (s, 2H, OCH₂N), 6.72–7.38 (m, 7H, ArH); ¹³C nmr (CDCl₃): δ 152.2, 146.9, 130.9, 130.7, 128.9, 128.1, 127.4, 125.3, 123.3, 120.8, 117.1, 80.8, 51.3, 21.0. HRMS: exact mass calculated for C₁₅H₁₄ClNO (M⁺): 259.0764; found: 259.0696.

6-Chloro-3-(2-chlorophenyl)-3,4-dihydro-2H-benzo[*e*]-1,3-oxazine (2f). Pale yellow solid; mp 67.5 °C; v_{\max} (film, cm⁻¹): 2921, 2851, 1588, 1481, 1439, 1413, 1248, 1228, 1160, 1040, 942, 878, 815; ¹H nmr (CDCl₃): δ 4.52 (s, 2H, NCH₂), 5.26 (s, 2H, OCH₂N), 6.77–7.39 (m, 7H, ArH); ¹³C nmr (CDCl₃): δ 153.0, 146.4, 131.0, 128.9, 128.4, 128.1, 126.8, 126.1, 125.6, 123.2, 122.5, 118.7, 81.0, 51.0; HRMS: exact mass calculated for C₁₄H₁₂Cl₂NO (MH⁺): 280.0296; found: 280.0770; *Anal.* Calcd. for C₁₄H₁₁Cl₂NO: C, 60.02; H, 3.96; N, 5.00. Found: C, 60.07; H, 4.03; N, 5.04.

8-Chloro-3-(2-chlorophenyl)-3,4-dihydro-2H-benzo[*e*]-1,3-oxazine (2g). Viscous liquid; ¹H nmr (CDCl₃): δ 4.58 (s, 2H, NCH₂), 5.41 (s, 2H, OCH₂N), 6.81–6.92 (m, 2H, ArH), 7.03 (t, *J* = 7.6 Hz, 1H, ArH), 7.15 (t, *J* = 8 Hz, 1H, ArH), 7.24 (d, *J* = 8.1 Hz, 1H, ArH), 7.33–7.40 (m, 2H, ArH); HRMS: exact mass calculated for C₁₄H₁₂Cl₂NO (MH⁺): 280.0296; found: 280.0972.

3-Butyl-3,4-dihydro-2H-naphtho[2,1-*e*]-1,3-oxazine (5d). Dark viscous liquid; v_{\max} (film, cm⁻¹): 2924, 2853, 1578, 1465, 1404, 1070, 913, 801; ¹H nmr (CDCl₃): δ 0.90 (t, *J* = 7.3 Hz, 3H, CH₃), 1.32–1.39 (m, 2H, CH₂), 1.56–1.61 (m, 2H, CH₂), 2.79 (t, *J* = 7.4 Hz, 2H, CH₂), 4.09 (s, 2H, NCH₂), 5.04 (s, 2H, OCH₂N), 7.05 (d, *J* = 8.3 Hz, 1H, ArH), 7.35 (d, *J* = 8.4 Hz, 1H, ArH), 7.41–7.47 (m, 2H, ArH), 7.73–7.76 (m, 1H, ArH), 8.11–8.14 (m, 1H, ArH); HRMS: exact mass calculated for C₁₆H₁₉NO (M⁺): 241.1467; found: 241.5292.

2-(2,5-Dichloro-phenyl)-2,3-dihydro-1H-naphtho[1,2-*e*]-1,3-oxazine (6f). Pale yellow solid; mp 139°C; v_{\max} (film, cm⁻¹): 2890, 1625, 1600, 1582, 1559, 1516, 1474, 1435, 1403, 1383, 1267, 1230, 1191, 1159, 1131, 1102, 1059, 1047, 1008, 981, 950, 917, 857, 810; ¹H nmr (CDCl₃): 4.88 (s, 2H, NCH₂), 5.32 (s, 2H, OCH₂N), 6.97 (dd, *J* = 2.4 Hz, 1H, ArH), 7.10 (d, *J* = 8.9 Hz, 1H, ArH), 7.29 (d, *J* = 8.5 Hz, 1H, ArH), 7.35–7.40 (m, 2H, ArH), 7.47–7.52 (m, 1H, ArH), 7.61–7.69 (m, 2H, ArH), 7.78 (d, *J* = 8.0 Hz, 1H, ArH); *Anal.* Calcd. for C₁₈H₁₃Cl₂NO: C, 65.47; H, 3.97, N, 4.24. Found: C, 65.19, H, 4.27, N, 4.16.

2-(2,4,6-Trichloro-phenyl)-2,3-dihydro-1H-naphtho[1,2-*e*]-1,3-oxazine (6g). Pale yellow solid; mp 122°C; v_{\max} (film, cm⁻¹): 2891, 1626, 1599, 1516, 1469, 1382, 1334, 1229, 1157, 1138, 1068, 1009, 953, 921, 880, 811; ¹H nmr (CDCl₃): δ 4.85 (s, 2H, NCH₂), 5.24 (s, 2H, OCH₂N), 7.09 (d, *J* = 8.9 Hz, 1H, ArH), 7.38 (t, *J* = 7.1 Hz, 1H, ArH), 7.46–7.52 (m, 3H, ArH), 7.61 (d, *J* = 8.3 Hz, 1H, ArH), 7.68 (d, *J* = 8.9 Hz, 1H, ArH), 7.78 (d, *J* = 8.0 Hz, 1H, ArH); *Anal.* Calcd. for C₁₈H₁₂Cl₃NO: C, 59.29, H, 3.32, N, 3.84. Found: C, 59.22, H, 3.57, N, 3.79.

General procedure for the one-pot synthesis of 1,2-bis(2H-benzo[*e*]-1,3-oxazin-3(4H)-yl)ethanes (3a-d). To a mixture of aromatic alcohol (20 mmol) and ethylene diamine (10 mmol) in water (20 ml), formalin (37%, w/v, 40 mmol) was added. The reaction mixture was stirred at 25°C for 30 min. After completion of the reaction, the product was extracted with ethyl acetate (20 ml, two times). The organic layers were combined and washed with 10% aqueous NaOH solution (30 ml, two times) followed by water (50 ml). The organic layer was dried over sodium sulfate and evaporated

under reduced pressure. The crude solid was washed with ethanol to obtain sufficiently pure product.

1,2-Bis(8-chloro-3,4-dihydro-2H-benzo[e]-1,3-oxazin-3(4H)-yl)ethane (3c). White solid; mp 167°C; ν_{\max} (film, cm^{-1}) 2918, 2854, 1572, 1456, 1353, 1321, 1231, 1120, 1071, 1031, 981, 894, 762; ^1H nmr (CDCl_3): δ 2.98 (s, 4H, $\text{NCH}_2\text{CH}_2\text{N}$), 4.04 (s, 4H, 2NCH_2), 5.02 (s, 4H, $2\text{OCH}_2\text{N}$), 6.77–6.87 (m, 4H, ArH), 7.21 (d, $J = 6.8$ Hz, 2H, ArH). *Anal.* Calcd. for $\text{C}_{18}\text{H}_{18}\text{Cl}_2\text{N}_2\text{O}_2$: C, 59.19, H, 4.97, N, 7.67. Found: C, 59.39, H, 5.22, N, 7.91.

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